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ABSTRACT OF THE DISCLOSURE

A method of heating a dispenser door by applying direct heat to only a peripheral region of a front layer of the door at a rate sufficient to heat an edge surface of the door to a point above zero degrees Centigrade. In one embodiment this is done by placing a perimeter heater in a flange attached to the rear end of a tubular wall extending from the periphery of a central region of the front layer of the door.